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Work Orde December-03-13				*109	1832*		Shi	P			8-4 Page 1	
Revision ID:	D3889-041 Panel Floor - Si	ub-Component Of#D3	50-766-021	Accept	*N900	040	100)*	, -	Start *N	S1* S2*	
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	Bending				Bend	L	Folio/F	rogram			Outside Dim	ensions	Pre	essure/Forced
	Centre N	ot Concer	ntric		BOM/Route	L	Grain				Over/Under	tolerance	Se	t-up
	Cracks				Broken/Damage/Defect		Hardwa	ire			Part Incorred	ct [Tei	mperature/Cure
ļ	Crimp/Ki	nk/Ripple	/Wave		Burrs	<u> </u>	Inspect	ion Incomplete/Un	qualified		Part Lost/Mi	ssing	We	eld
	Cuffs				Contamination	L	Instruct	ions Incomplete/U	nclear		Part Moved		Wr	ong Stock Pulled
1	Crushing				Countersink	L	Misalig	ned/off center			Positioned V	Vrong		
	Heat Trea				Cut Too Short	L	Mislabe	eled			Power Loss/:	Surge	Otl	ner
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	Marks/Cl				Drill Holes	L	Off-set							
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	Wave/Tw	vist in Tub	ne e	1	Fit/Function		Out of	Seguence						

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Work Orde December-03-13				*109	1832*	•				Page 2	
Revision ID:	D3889-041 Panel Floor -	Sub-Component Of#D3	50-766-021	Accept	*N900	<u>040100</u>)* s	etup Star Sto	171	S1* S2*	
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120		QC8- Inspect parts - sec	ond check	0.00 D AS			J				
120 QC Quality Control		Memo		0.00 27 9,89 R.J.	109						
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140 Packaging

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:	Bending				Bend		Folio/F	Program		Outside Dim	ensions	Pressure/Forced
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	Cracks				Broken/Damage/Defect		Hardwa	re		Part Incorred	ct –	Temperature/Cure
	Crimp/Kii	nk/Ripple	/Wave		Burrs		Inspect	ion Incomplete/Unqualified		Part Lost/Mi	ssing	Weld
	Cuffs				Contamination		Instruct	ions Incomplete/Unclear		Part Moved		Wrong Stock Pulled
	Crushing				Countersink		Misalig	ned/off center		Positioned V	Vrong	
	Heat Trea	at			Cut Too Short		Mislabe	eled		Power Loss/	Surge	Other
	Inspectio	•	Tube	L	Drawing		Misread	d				
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Item ID: Revision ID:	D3889-041			Accept	*N	1900	040	100)* s	setup Stari	1.71	S1*
Item Name:	Panel Floor	- Sub-Component Of#D3	50-766-021							Stop	*N	S2*
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*	QC:		Date:	SPC (Y/N):		D:	ate:			Stop	*N	R2*
Sequence ID/ Work Center I	D	Operation Description		Set Up/ Run Hours		Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150 Small Fab		Memo		0.00					2			13-12-
Small Fab		1- Bond gas A/R 3M 1	sket to smooth side of pan 300 adhesive Batch: <u>/ 2</u>	el as per dwg 7443								
160		QC5- Inspect part comp	leteness to step on W/O	0.00								
160 QC Quality Control		Мето		0.00 27 9-89	olos		,		<u> </u>			
170		Identify as per dwg & S		0.00						. /	. (DAS
170 Packaging Packaging		Memo	StoolA	0.00						13/12	/ 5 (3	DAS 32 9-89

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	Crac	:ks				Broken/Damage/Defect		Hardwa	re		Part Incorred	ct	Temperature/Cure
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	Cuff	S				Contamination		Instruct	ions Incomplete/U	Inclear	Part Moved		Wrong Stock Pulled
	Crus	shing				Countersink		Misalig	ned/off center		Positioned V	Vrong	_
	Hea	t Treat				Cut Too Short		Mislabe	eled		Power Loss/	Surge	Other
	Insp	ection S	Strip in	Tube		Drawing		Misread	i				
	Mar	ks/Chat	tter			Drill Holes		Off-set					
	Turr	ning Seq	quence			Finish		Out of 0	Calibration				
	Wav	/e/Twist	t in Tub	e		Fit/Function		Out of 9	Sequence				

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QC21- Final Inspection - Work Order Release

Memo

109832

Page 4

December-03-13 8:35:42 AM

Item ID: Revision ID: Item Name:	D3889-041 Panel Floor -	Sub-Component Of#D3	50-766-021	Accept	*N900	0401	00 *	Setu	p Start Stop	*N: *N:	S1*	8
Start Date: Required Date Reference:	12/03/13 : 12/10/13	Start Qty: 2.00 Req'd Qty: 2.00	*2* *2*		Cust Item I Customer:	D:						
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					Rework			Skid-tube	Crosstube		<u> </u>	Water Jet	4	Engineering
Part N	10				Scrap			Machining	Small Fab		1	d. Eng. Coor.	\dashv	Quality
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	Cracks				Broken/Damage/Defect		Hardwa	ire			Part Incorre	ct	_	Temperature/Cure
		Kink/Ripple	e/Wave		Burrs		Inspect	ion Incomplete/Ur	nqualified		Part Lost/Mi	ssing	\Box	Weld
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		tion Strip in	Tube	<u> </u>	Drawing	_	Misread	d						
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ļ	Wave/	Twist in Tu	he	l l	Fit/Function	1	LOut of	Soguenco						

Picklist Print Page 1 December-03-13 8:35:46 AM Work Order ID: 109832 *109832* *D3889-041 *D3889-041 *Panel Floor - Sub-Component Of#D350-766-021 D3889-041 Parent Item: Parent Item Name: Required Date: 12/10/13 Start Date: 12/03/13 Start Qty: 2.00 Required Qty: 2.00 IPP RevA: New issue DD verified by:EC Comments: Component Item ID/ Replacement Mfg/ Bin Primary Last Route Unit of Qty on Qty per Kit Qty Total Date Status Item Name Location Location Seq ID Measure Hand Item ID Purch Item Qty **Issued** Issued MLEXS.125-F60029-04 1,613.752 100 sf 8.1925 20 Purchased No JMB-12-4 125-F60029-04* ** GE PLASTICS LEXAN SHEET Location Loc Qty Loc Code **MAT019** 1613.752 286.792 124866 136436 m126425 1326.96 D3889-3 Manufactured 140 Each 0.0000 No 8 (3/12/05 1 109 833

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			5 .			WORK ORDER NON-	-C(ONFO	RMANCE / UI	PDATE					AEROSPACE
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						Rework]		Skid-tube	Crosstube	Г]	Water Jet		Engineering
Part N	No.					Scrap		ļ	Machining	Small Fab	-	Pro	d. Eng. Coor.	\dashv	Quality
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}	Cuff					Contamination	<u> </u>	4	ions Incomplete/U	Inclear	L	Part Moved			Wrong Stock Pulled
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Description: Panel	Part Number:	D3889-1
Inspection Dwg: D3889 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	Prototype
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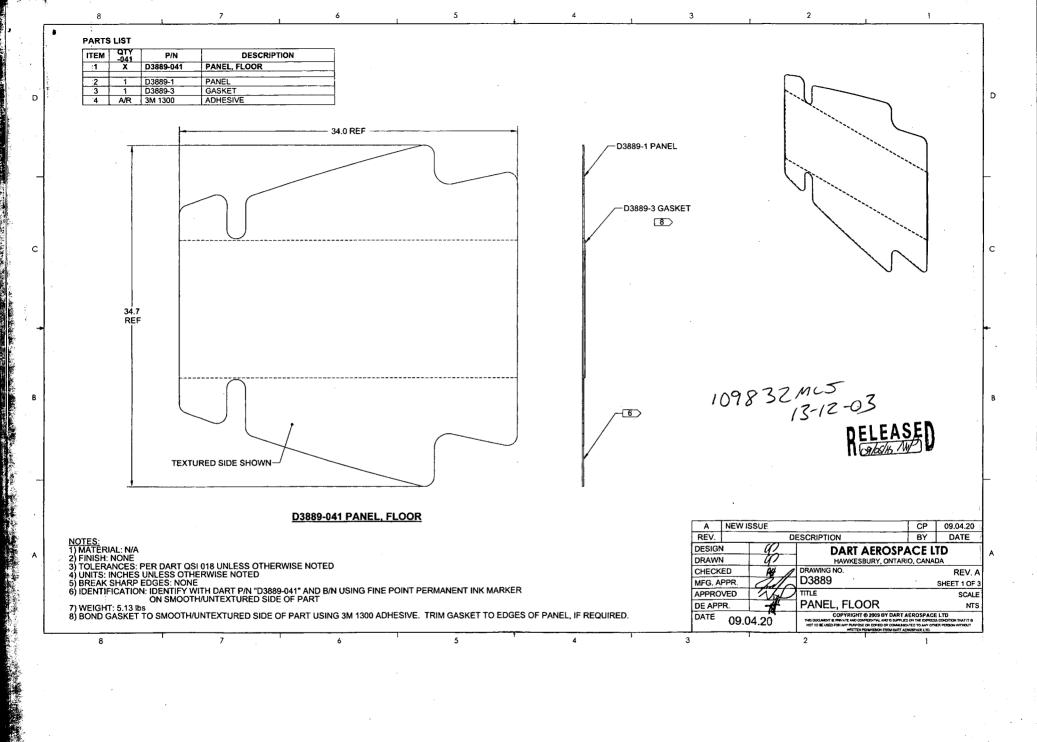
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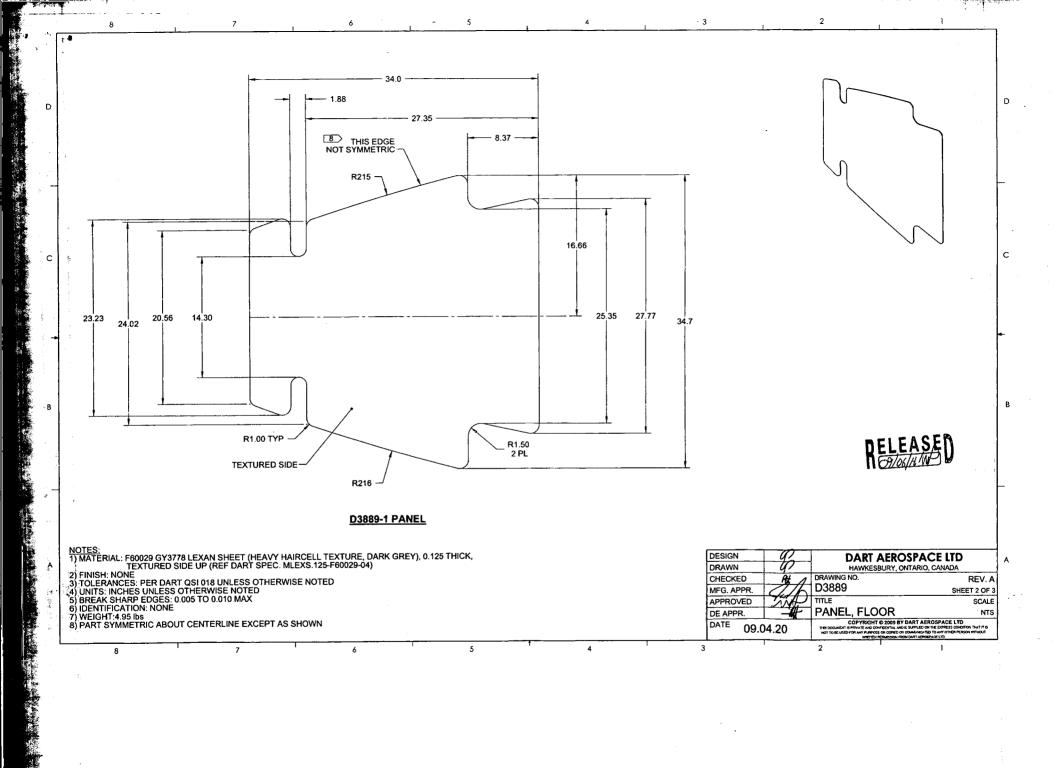
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DQA:			Date:													
<u></u>						WORK ORDER NON-CONFORMANCE / UPDATE										
QA Closed:			Date:			Work Order update only										
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	-			_		Rework			Skid-tube	Crosstube	1	Water Jet	Engineering			
Part N	No.					Scrap		Machining Small Fab			Pro	d. Eng. Coor.	Quality			
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Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Descr	ription	Date	Verification	QC Inspector			
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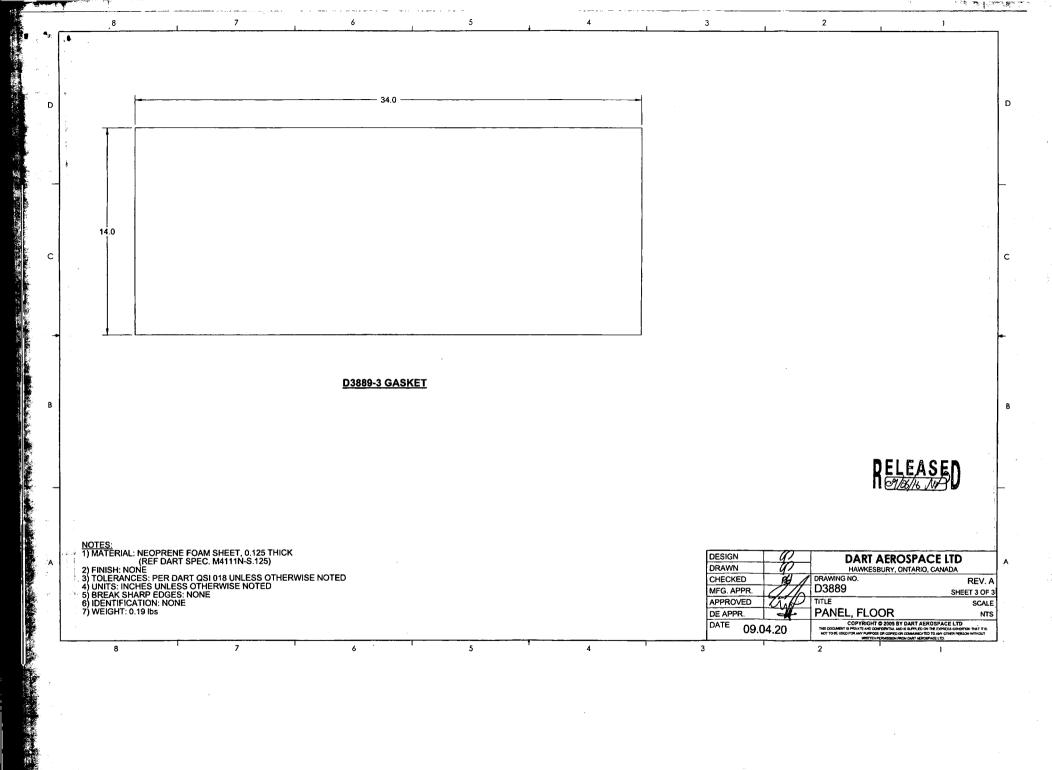


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				_	Rework	1		Skid-tube	Crosstube		Water Jet	٦	Engineering	
Part N	lo.				Scrap	Machining Small Fab					Pro	d. Eng. Coor.	7	Quality
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